Patent claims

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- 1. Pharmaceutical active-ingredient-containing formulation for oral administration which is coated with a single coating of a film-forming polymer, the coating comprising a mixture of at least two separating agents and no stabilizer.
 - 2. Formulation according to claim 1, wherein the coating does not contain surfactant or antifoam as stabilizer.
 - 3. Formulation according to claim 1 and/or 2, wherein the film-forming polymer is characterised in that it can be provided in the form of a water-based dispersion.
- 4. Formulation according to at least one of the preceding claims, wherein the film-forming polymer is a mixture of film-forming polymers.
- 5. Formulation according to at least one of the preceding claims having a polyacrylate as film-forming polymer.
 - 6. Formulation according to claim 5, wherein the polyacrylate is a polymer based on acrylic acid, methacrylic acid, acrylic acid ester and/or methacrylic acid ester, especially Eudragit and/or Kollicoat.
 - 7. Formulation according to at least one of the preceding claims, wherein the mixture having the at least two separating agents comprises
- 30 at least one separating agent that floats in pure water, and
 - at least one separating agent that sinks in pure water.

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- 8. Formulation according to at least one of claims 1 to 6, wherein the mixture having the at least two separating agents comprises
- at least one fatty acid salt as separating agent and
- 5 at least one silicate from the group composed of double chain silicates and layer silicates as separating agent.
- 9. Formulation according to claim 7 or 8, wherein the 10 mixture comprises as floating separating agent or as fatty acid salt an alkali metal salt and/or an alkaline earth metal salt and/or an aluminium salt of a fatty acid.
- 10. Formulation according to claim 9, wherein the mixture comprises sodium, potassium, magnesium and/or calcium behenate as alkali metal or alkaline earth metal salt of a fatty acid.
- 11. Formulation according to claim 9, wherein the mixture 20 comprises sodium, potassium, magnesium, calcium and/or aluminium stearate as alkali metal, alkaline earth metal or aluminium salt of a fatty acid.
- 12. Formulation according to claim 9, wherein the mixture comprises a magnesium salt of caprylic acid, capric acid, lauric acid and/or palmitic acid as alkaline earth metal salt of a fatty acid.
- 13. Formulation according to at least one of claims 7 to 12, wherein the content of floating separating agent or of fatty acid salt is from 5 to 40 % by weight, preferably from 10 to 30 % by weight, in each case based on the dry weight of the film-forming polymer.

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- 14. Formulation according to at least one of claims 7 to 13 and especially according to claim 7 and/or 8, wherein the mixture comprises a layer silicate as sinking separating agent or as silicate.
- 15. Formulation according to claim 14, wherein the mixture comprises talcum, kaolinite, pyrophyllite, attapulgite, sepolite, muscovite, montmorillonite, bentonite and/or vermiculite as layer silicate.
- 16. Formulation according to at least one of claims 7 to 15, wherein the content of sinking separating agent or of silicate is from 20 to 60 % by weight, preferably from 30 to 50 % by weight, in each case based on the dry weight of the film-forming polymer.
- 17. Formulation according to at least one of the preceding claims in the form of active-ingredient-containing cores 20 provided with the coating, which are capsules, tablets, pellets, granules, minitablets or micropellets.
- 18. Formulation according to at least one of claims 1 to 16 in the form of cores provided with the coating, which are25 active ingredient crystals.
- 19. Formulation according to claim 17, wherein an active-ingredient-containing core in the form of a pellet or micropellet comprises an inert core, an active-ingredient-containing core especially being constituted by an inert core with an active-ingredient-containing coating.

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- 20. Formulation according to claim 17 and/or 19, wherein the micropellets are provided as multiple-unit-dosage form, especially in the form of tablets or in capsules.
- 5 21. Formulation according to claim 17 and/or 19, wherein the pellets, granules or minitablets are provided as multiple-unit-dosage form, especially in capsules.
- 22. Formulation according to claim 20 and/or 21, wherein the multiple-unit-dosage form is in turn provided with a coating according to at least one of claims 1 to 16.
- 23. Formulation according to at least one of claims 20 to 22, wherein the multiple-dosage form is a capsule, espe15 cially a soft gelatin capsule.
 - 24. Formulation according to at least one of the preceding claims, wherein the active ingredient is provided in admixture with pharmaceutically acceptable auxiliaries, especially with customary auxiliaries.
 - 25. Formulation according to at least one of the preceding claims, wherein the active ingredient is provided in admixture with surfactants, especially non-ionic or ionic surface-active substances, or is free of surfactants.
 - 26. Formulation according to at least one of the preceding claims having a readily water-soluble active ingredient, preferably with a solubility of more than 300 g/l aqueous solution.

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- 27. Formulation according to at least one of the preceding claims with metoprolol or a salt thereof as active ingredient, especially metoprolol succinate.
- 5 28. Aqueous dispersion for the preparation of a coating for a pharmaceutical active-ingredient-containing formulation for oral administration according to any one of the preceding claims, the dispersion having a content of a filmforming polymer and of at least two separating agents and being free of stabilizers, wherein
 - at least one separating agent that floats in pure water is present in an amount of from 5 to 40 % by weight, and
- at least one separating agent that sinks in pure water 15 is present in an amount of from 20 to 60 % by weight, in each case based on the polymer dry weight.
 - 29. Aqueous dispersion for the preparation of a coating for a pharmaceutical active-ingredient-containing formulation for oral administration according to any one of the preceding claims, the dispersion having a content of a film-forming polymer and of at least two separating agents and being free of stabilizers, wherein
 - at least one fatty acid salt is present as separating agent in an amount of from 5 to 40 % by weight, and
 - at least one silicate from the group composed of double chain silicates and layer silicates is present in an amount of from 20 to 60 % by weight,

in each case based on the polymer dry weight.

30. Dispersion according to claim 28 or 29, wherein the dispersion comprises no surfactant or antifoam as stabilizer.

- in particular no non-ionic surfactant, especially no polysorbate, sorbitan monoisostearate, sorbitan monolaurate, sorbitan monopalmitate, sorbitan monostearate, sorbitan monooleate, sorbitan sesquioleate, sorbitan trioleate, glyceryl monostearate, glyceryl monooleate and/or polyvinyl alcohol,
- in particular no anionic surfactant, especially no sodium docusate and/or sodium lauryl sulfate,
- in particular no cationic surfactant, especially no benzalkonium chloride, benzethonium chloride and/or cetrimide,
 - in particular no silicone-based antifoam and/or
 - in particular no glycerol, sorbitol and/or PEG derivative as antifoam.

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31. Process for the preparation of a pharmaceutical active-ingredient-containing formulation according to any one of the preceding claims, wherein a formulation that is as yet uncoated is provided with a coating using a dispersion according to any one of claims 28, 29 and 30.